REVISION										
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE					
Α	TAH	12/21/93	GENERAL UPDATE & CHANGE MATERIAL							
B	TAH	4/25/94	REMOVED -001 ANGLE & MOUNTING HOLES ADDED -003 &-004 ANGLE & MOUNTING HOLES ADDED 2 INSERT TO F/D &L/M.							
0	DNN	12/15/95	INCORPORATED E.O.'S C-1 THRU C-4.	D. MARWILL 265-96-12 P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96					
0	DNN	6/19/05	INCORP. E.O. D-1: DELETED DETAIL A ON SHT 3; ALSO DELETED NOTE ASSOCIATED WITH DETAIL A. MINOR CHANGE - FAR 21.95							

PAINT STENCIL FLAT WHITE WITH MIL-C-46168 PAINT USING	
FED STD 595B COLOR No. 37875 ANY TYPE. (C)	

PAINT OUTSIDE OF CONTROL BOX FLAT BLACK WITH MIL-C-46168 PAINT USING FED STD 595B COLOR No. 37038 ANY TYPE.

⚠ CHEMICAL CONVERSION COATING PER MIL-C-5541E CLASS 1A.

 Δ WELD IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4001

NOTES:

		11 LAS-632-2-ZF				INSERT			PEM FASTENERS DANBORO, PA.						
		21 MS20426AD3				RIVET				B					
		8 MS20470AD3			RIVET			®							
		1 20528-502-024-001			SPACER										
		1 20528-502-019-004			ANGLE			®							
					1	20528-502-019-003	A۱	NGLE			B				
					1	20528-502-019-002	A۱	NGLE							
		1 20528-502-018-001			HINGE										
			1 20528-502-017-003			BOX					.063 5052H32 ALU. QQ-A-250			-250/8	
	205					20528-502-017-001	ASSY								
<u> </u>		DEO'D	DCC		-001	PART NO.			AME	1 A TED	STOCK	SIZE	MATERIAL	MATL.SPEC.	ZONE
NO. REQ'D PER ASSY. LIST OF MATERIAL PROPRIETARY UNLESS DRFTSMN T. HARVILLE 10/7/92 TITLE OTHERWISE OF MATERIAL															
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AWATION, INC. DISCLOSURE, REPRO- DUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBID—		_					UNLESS OTHERWISE SPECIFIED	DRFTSMN	1. NA	RVILLE	10/1/92		EAD C/B	30X	
							X. ± .1 XX ± .03	STRESS PROJ. ENGR.				DWG. SIZE C	SCALE FULI	L	
AUTH ERA	DEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AWATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		-001	1	20)528-502-020		XXX ± .010	l	T	_	11.1.		DWG. NO. 20528-502-0	REV.
N			DASH NO.	PER ASSY		N E X T A S S E M B L Y	MDL	ANGLES ± 1/2	FINISH	23]Era	Helic	opters LLC	SHT 1 OF	3'' D



